

# FIRST RULE:

OUR ESTATE PLAYS THE FOUR A(CES):
FABRICE, FLORENT, VÉRONIQUE, VIRGINIE,
FOUR THINKING AND CREATIVE MINDS TO GUIDE
THE GAME AND TO DISTRIBUTE THE CARDS AT THEIR CONVENIENCE.

#### AND YOU, WHICH TRUMP CARD WILL YOU PLAY?

DRAW INTO OUR RANGE, ACCORDING TO YOUR WISH.
TASTE OUR WINES, SHARE THEM, ENJOY YOUR MOMENTS
OF CELEBRATION, DISCOVER THEIR ORIGINALITY. AND MOVE TO
THE NEXT ONE. GO FROM CREATION TO CREATION.

# AUTRÉAU-LASNOT

# MEUNIER FÛT DE CHÊNE - OAK BARREL -2015

# COMPOSITION

#### 100 % MEUNIER

100% 2015 harvest Bottling 2017 Dosage: 4,5 g/L (extra-brut)

## **CHARACTERISTICS**

### MATURE - VINOUS - WOODY - FRUITY

**NOSE:** very expressive nose with great aromatic richness. Toasted gingerbread, candied orange, fig and apricot notes.

**MOUTH:** the style of this champagne is marked by the ageing in oak barrel. The palate is velvety and ends with a fresh and balanced finish.

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