

FIRST RULE:

OUR ESTATE PLAYS THE FOUR A(CES):

FABRICE, FLORENT, VÉRONIQUE, VIRGINIE,

FOUR THINKING AND CREATIVE MINDS TO GUIDE

THE GAME AND TO DISTRIBUTE THE CARDS AT THEIR CONVENIENCE.

#### AND YOU, WHICH TRUMP CARD WILL YOU PLAY? =

DRAW INTO OUR RANGE, ACCORDING TO YOUR WISH.
TASTE OUR WINES, SHARE THEM, ENJOY YOUR MOMENTS
OF CELEBRATION, DISCOVER THEIR ORIGINALITY. AND MOVE TO
THE NEXT ONE. GO FROM CREATION TO CREATION.

AUTRÉAU-LASNOT CHAMPAGNE

# MEUNIER 2015

### COMPOSITION

## 100 % MEUNIER

100% 2015 harvest Bottling 2016 Dosage: 6 g/L (brut)

#### CHARACTERISTICS

### MATURE - GENEROUS ROUND FLESHY - VELVETY

A radiant vintage, with well-ripened grapes.

**NOSE:** elegant and delicate nose and then toasted bread, almond and roasted aromas.

**MOUTH:** the entry is soft and creamy. The palate is marked by yellow stewed fruits. Ends with a fruity and mellow finish.

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