

19  32  
FIRST RULE:  
THERE IS NO RULE

OUR ESTATE PLAYS THE FOUR A(CES):  
FABRICE, FLORENT, VÉRONIQUE, VIRGINIE,  
FOUR THINKING AND CREATIVE MINDS TO GUIDE  
THE GAME AND TO DISTRIBUTE THE CARDS AT THEIR CONVENIENCE.

== AND YOU, WHICH TRUMP CARD WILL YOU PLAY? ==

DRAW INTO OUR RANGE, ACCORDING TO YOUR WISH.  
TASTE OUR WINES, SHARE THEM, ENJOY YOUR MOMENTS  
OF CELEBRATION, DISCOVER THEIR ORIGINALITY. AND MOVE TO  
THE NEXT ONE. GO FROM CREATION TO CREATION.

# VIII

## MEUNIER BRUT

### COMPOSITION

100 % MEUNIER

100 % from harvest 2019  
Bottling 2020  
Dosage : 8 g/L (brut)

### CHARACTERISTICS

**EXOTIC - CRISP - SAVORY AROMAS**

### TO PLAY ON THE TABLE

#### AT THE APERITIF OR WITH THE MEAL

Matured Parmesan (24 months), toasted  
white pudding served as tapas, stir-fried  
scallops with a reduction of clementine juice  
and shallots...

[www.champagne-autreau-lasnot.com](http://www.champagne-autreau-lasnot.com)  
[info@champagne-autreau-lasnot.com](mailto:info@champagne-autreau-lasnot.com)  
+33 (0)3 26 58 49 35

6 rue du Château - 51480 VENTEUIL - France

